



Vermeer Corporation

Environmental
Pella, IA 50219 USA

FIELD CAMPAIGN KIT # IK003175

DATE:

7 July 2015

For Dealer Reference: Service Bulletin # SVC2015-127

TLR30LD and TLR30HD Safety Chain Replacement Kit

**CAMPAIGN
TYPE:**

☒ **Mandatory - Product Safety**

☐ **Special Consideration (Fix-as-Fail)**

☐ **Mandatory**

☐ **Special Consideration (Information Only)**

☐ **Recommended**

☐ **Free Product Safety Mailing**

MACHINE / ATTACHMENT MODEL(S):	Serial Numbers		Kit Version
	Included	Excluded	
TLR30HD	2065-2080	2073, 2074, 2078, 2080	IK01
TLR30LD	3210-3257	3180, 3192, 3193, 3195, 3196, 3221, 3230, 3240-3257	IK01



PURPOSE:

IMPROPER SAFETY CHAIN INSTALLATION SEPARATION FROM TOW VEHICLE POSSIBLE

During manufacturing, the safety chains may not have been installed properly. Incorrect installation of the safety chains may allow the trailer to become unhitched from the tow vehicle. **Death or serious injury is possible** if the trailer separates from the tow vehicle while being towed on a public highway. Property or equipment damage is possible.

SPECIAL TOOLS AND CONDITIONS:

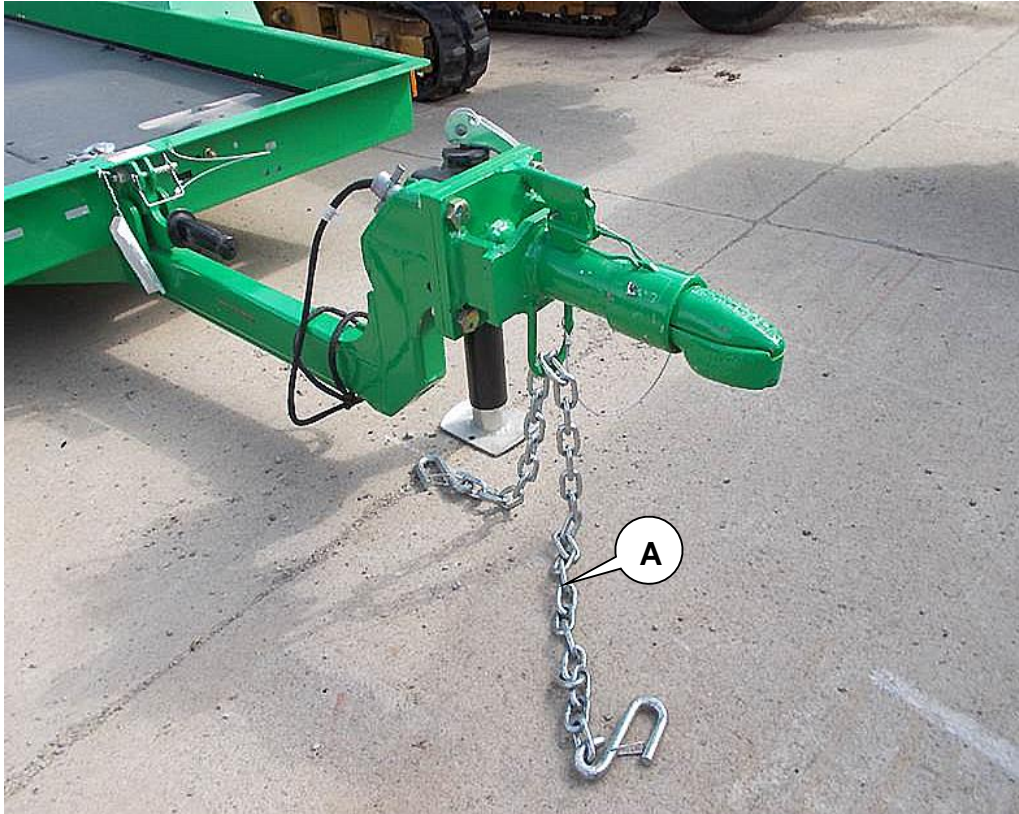
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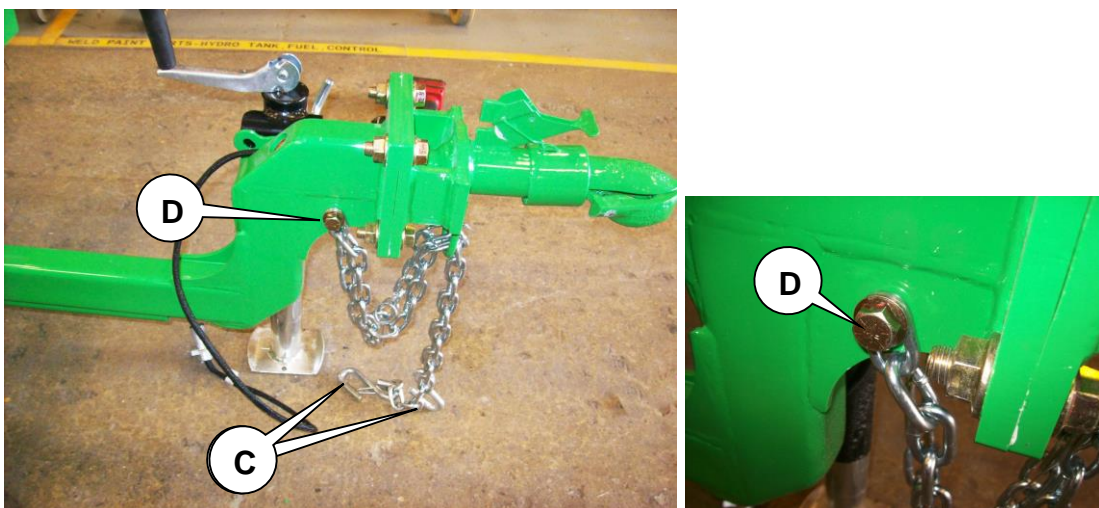
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- None

1. Remove and discard current safety chain (Ref A, Figure A).
Figure A

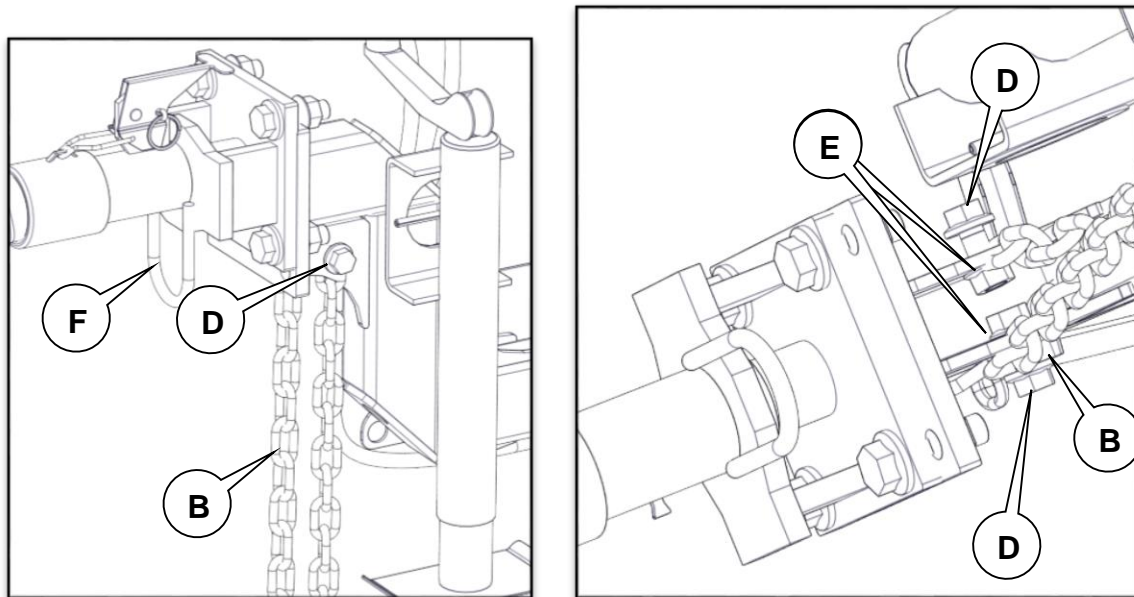


2. Install new safety chains as shown (Figure B).
Figure B



3. Install one safety chain assembly (163733572) (Ref 1, Figure 1) with one bolt (**Ref. D, Figure C**) (296300789) and one flange hex nut (**Ref. E, Figure C**) (296300899) on left side of tongue frame. Repeat on right side of tongue frame.
4. Insert chains through loop (**Ref F, Figure C**).

Figure C



5. Complete the work completion certificate (**Ref. G, Figure D**) (296287039) provided and return it to Product Safety for labor reimbursement.

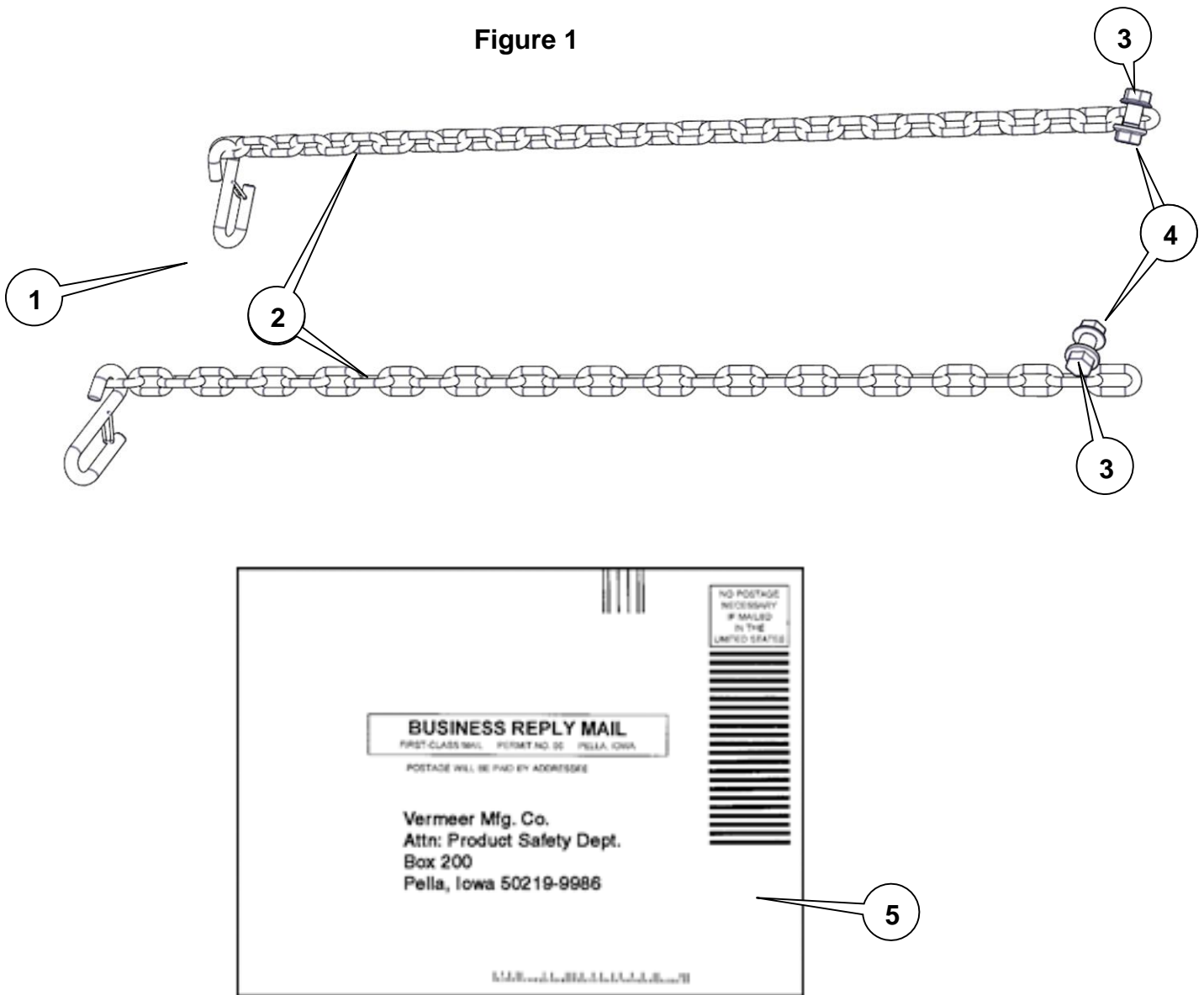
Product Safety Dept.
 Vermeer Mfg. Co.
 P.O. Box 200
 Pella, Iowa 50219
 or fax to: 641-621-7739

Figure D



6. Remove Figure 1 and provide to unit owner to place with existing Parts Manual by attaching page to the customer's copy of the invoice or placing the page in the unit's manual storage box.

Figure 1



UNIT OWNER COPY: Insert in Parts Manual for future reference.

FIGURE 1 Parts List			
REF. NO.	PART NO.	DESCRIPTION	IK01 QTY.
1	163733572	SAFETY CHAIN ASSEMBLY (Part 2 is reference)	2
2	260534001	SAFETY CHAIN - 2600#	2
3	296300789	SCREW-HFS-.50-13X1.25-GR8-YZ	2
4	296300899	NUT-HEX FLG-.50-13-GR8-YZ	2
5	296287039	WORK COMPLETION CERTIFICATE - SAFETY KIT	1
		Kit IK013175 includes all items in Figure 1 Parts List	